



1. Assemble manifold by heating the collars of the inner section just enough to allow the outer pieces to fit in
2. While the collar section is still warm mount the manifold to the side of the motor and make final position to the pieces to correct the alignment
3. Loosen bolt #2 and then use the supplied bracket to attach bolt #1.
The factory bracket on the heater hose will need to be angled back slightly.